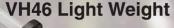
# Handyman and Crafts

Low-priced guns designed for crafts, hobbies, school projects, handyman jobs and numerous light duty applications.

IMPORTANT: The VH43AA and VH46 are designed to output up to 0.75kg of glue per hour. Trying to output more glue per hour may damage the gun and void the warranty.



Simple to use and safe; the low operating temperature reduces the risk of accidental burns. The solid state, selfregulating heater provides accurate temperature control and excellent reliability. Features a totally enclosed heater housing and glue reservoir, silicon rubber nozzle cap and "power-on" safety light. Weight: 230g.





here a clear and flexible glue is required use Venus 9040

Weighs just 370 grams and warms up in 7 minutes. Bonds wood, paper, foam, card, chipboard, hardboard, some plastics, rubber, glass, thin metals, ceramics, leather and fabrics. Includes a clip-on stand, 25 20cm x 12mm glue sticks and a release mat (excess glue



All it takes is a little imagination to create many decorative effects with Venus hot melt glues and guns. Pictured: Honey Bear using





#### itted with an optional nozzle and extension the VH46 is ideal for intricate

Accessories

Spring loaded retractable with

tension adjustment screw. It

gun during use and keeps it

within easy reach at all times.

Supports weights of 4 to 5.5kg.

supports the weight of the glue

a 1.4m cord and a large

VH17A Air

Compressor

Almost silent.

Complete with

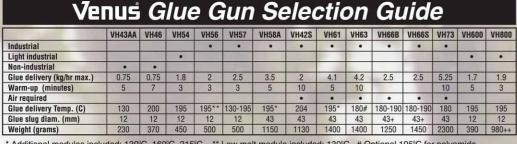
pressure regulate

control, pressure

gauge and a strong

tubular carrying frame.

Maximum pressure 8 bar (114psi).



- \* Additional modules included: 130°C, 160°C, 215°C \*\* Low melt module included: 130°C # Optional 195°C for polyamide
- + Also bulk glues in beads, slats and pillows. ++ 530g without battery

#### Optional Glue Gun Nozzles



F=ANZO20, G=HO11C, H=HO11B, I-HO11D, J=PA5032

For VH45, VH48, VH55, VH58, VH61, VH65, VH501 MNZO132 HOLE: 2 parallel adhesive lines 10mm apart. MNZO273 HOLE: 3 parallel adhesive lines 5mm apart.

MNZ012\* 30mm EXTENSION with 3mm orifice. MNZ020\* 30mm NEEDLE EXTENSION with 1.3mm orifice.
ANZO20 30mm SPREADER EXTENSION with 6mm wide flat orifice. PA5032 'L' NOZZLE for fast full overlap carton sealing. PA5033'T' NOZZLE for fast centre flap carton sealing.

MNZO14 EXTENSION ADAPTOR, required with MNZO12 and MNZ020.

HO11B 12mmEXTENSION with 1.8mm extension HO11C 11mmSPREADER EXTENSION with 5mm wide flat orifice. HO11D 5mmPENCIL POINT EXTENSION with 1.8mm orifice

# Industrial, professional

The highest quality glue guns developed to dispense an enormous variety of hot melt glues including glues with long, short and continuous open times, spray glues and pressure sensitive and peelable glues.



#### VH54 Light Industrial

The high quality, low cost VH54 warms up ready for use in just 3 minutes. It has a soft-grip handle and the trigger is adjustable to suit different hand sizies or to achieve different outputs per trigger pull. The illuminated on/off switch has protective mouldings to prevent accidental operation. Weight: 450g.

#### VH61 Pneumatic Heavy Duty

Delivers up to 4.1 kg per hour. Enclosed heater housing, silicon rubber nozzle High output - up to 3.5 kg per hour shroud and "power-on" light for operator safety. 600w power: twin 250w stainless steel heaters provide a 5 minute warm-up, maximum efficiency even



**Bulk Adhesive System** 

bulk hot melt

beads and

Pictured: The VR5 using Venus 2014

bulk glue beads - the ideal combination

for creating bonds that

have to withstand large

assembly and packaging.

melt rate. The solid long-life barrel and two-piece nozzle ensure fast, smooth glue flow. An audible and visual signal indicates time to reload. Weight: 1400g. Requires air supply: .5 to 6 bar. A nonstick coated piston nakes loading easy and reduces alue back-up. A spare cartridge always remains in the gun.

Slim styling allows

for intricate jobs.

visibility and access

VH56 Medium Duty

trigger and nozzle spanner. Weight 500g.

Full hand lever trigger with adjustable stroke to suit different

stainless steel cartridge heater provides fast 2 minute warm-

up. Illuminated on/off switch, detachable stand with built in

hand sizes. Slim, smooth styling for easy cleaning and

maximum access. Powerful, thermostatically controlled

### VH58A Heavy Duty

profile handle with soft feel grip. Delivers up to 2kg per hour.

2mm alue sticks

melt to high

yet weighs only 1.15kg and holds two large glue slugs. One piece, non-drip silicon shrouded nozzle for safety and easy glue flow The four finge trigger gives leverage for least effort. Standby temperature of 130°C for a fast recovery to full

operating temperature

standby mode. 400w heater.

## awers with the VH5

Plug-in temperature modules (160°C, 180°C and 215°C). Standard module is 195° C.

than 2.5kg

VH57 High Performance

Fast heat-up time: 2 to 3 minutes. Thin profile

placement. Adjustable full-hand trigger and

soft-feel grip. Detachable base with nozzle

spanner and thermostat adjustment tool.

Illuminated on/off switch.

Weight: 500g.

with extended nozzle for accurate glue





## **Bulk Peelable Glue Dispenser**

The VH8200 dispenses peelable adhesive dots for attaching CDs, promotional samples, labels, cards and any items that need to be firmly attached but easily and cleanly removable. 1kg of glue produces 20,000 dots of 9mm diameter. That's a big saving over pre-formed glue dots and systems that only apply strips. The hand lever can be mounted for right or left handed use and each stroke dispenses pressure sensitive dots adjustable from 7mm to 30mm diameter. Lines of adhesive are formed by moving the article under the nozzle.

The non-drip nozzle is positioned to give 11cm. deep access. The 600 watt thermostat controlled heater melts the adhesive ready for use in 10-20 minutes and maintains the temperature at 160°C. Adhesive capacity: 1/2 kg. An optional foot pedal allows hands free operation and increases output by up to 100%.

# Spray glue systems

Venus spray glue guns can cover up to 2 square metres at a time (VH73). Applications include carpet laying, mattress making, point of sale displays and pallet stabilisation.



#### Pressure Sensitive Spray Gun **VH66S Pneumatic Reservoir**

# Spray Glue Gun

The reservoir melt chamber allows the use of pressure sensitive (permanently tacky) hot melt glue pillows. Also uses 43mm spray glue slugs. Air assistance gives effortless glue delivery and minimises operator fatigue. Output: 2.5 kg hr. Air supply: 1.5 to 6 bar. Weight: 1450g.



sensitive glue pillows and 43mm spray

Uses Venus 2947FS pressure sensitive pillows and Venus 9180, 9062, 9480, 410 and 420, 43mm spray glue slugs.



Uses Venus 9062. 9180 and 9480 43mm spray glu

Covers up to 2 square metres at one time and car be used on heat sensitive materials, such as expanded polystyrene and other plastic films and foams. Includes changeable spray nozzles. Spray pattern is also adjustable by using the spray control knob. Temp. control: Interchangeable thermostat. Power cable optional: 6m or 12m, Air



#### Jses Venus 9062, 9180 and 9480 43mm spray glue slugs.

Totally self-contained with no expensive bulk tanks or fragile heated hoses. Air assistance gives effortless glue delivery. Fast and safe to reload. Covers areas up to one metre square at a time. Can be used on heat-sensitive substrates, such as expanded polystyrene and other plastic foams. 500 watt power. Air supply: 1.5 to 6 bar. Weight: 1400g. Optional

#### Spray Glue Gun Built-in speed loader holds an

extra two 43mm glue slugs that re-load in seconds - and whilst in operation. Melt rate 5.25kg/hr.

supply: 1.5 to 6 bar. Weight: 2300g.

## Pressure Sensitive Glue Gun

#### **VH66B Pneumatic** Reservoir Glue Gun

the VH63. Venus hot

melt glues are non-

toxic, odour and

moisture free.

use of pressure sensitive permanently tacky) and semi-pressure sensitive (peelable) hot melt glue pillows. Air assistance gives effortless glue delivery Use the VH66B glue gun and 2507FS peelable glue to attach cards, labels and promotional items for clean and easy removal. Air supply: 1.5 to 6 bar.





# VH42S Spray Glue Gun Uses all Venus Ideal for production line and packaging

applications including pallet load unitizing - a light spray holds the load together. Fibreboard cartons and PP sacks on pallets can be pulled apart without damaging graphics. Adjustable air pressure controls the area of spray. Increase efficiency; save up to 50%, on glue usage; spray at any angle, even upside down. Can also be used as a conventional glue gun.

# The reservoir melt chamber allows the



#### glues: 2014 The VR5 applies bulk glue for bonding everything from metals and plastics to corrugated cardboard boxes. Using Venus bulk 2014 beads or 2427 slats, it has numerous applications in the food. Uses Venus bulk peelable automotive, furniture and manufacturing industries for component adhesives: 2169 and 3312.

# Portable Glue Guns Gas Powered

#### VH600 Gasqlue

The GasGlue 600 runs on refillable (LEC) liquid energy cartridges. It doesn't require mains electricity or batteries and weighs just 390g. Each LEC refills from a standard butane cigarette lighter canister and keeps the GasGlue 600 running for approximately 1.5 hours. To start up just turn the gas dial and press the Piezo ignition button. The GasGlue 600 reaches operating temperature in just 5 minutes and is thermostatically controlled to give the optimum temperature for the best glue delivery. Because it is totally portable nozzle the GasGlue 600 is the ideal glue gun for applications where mains power might not be available: shop fitting, exhibition displays, flooring and carpet laying, low voltage wiring, car dent repairs. Melt rate: 1.7kg per hour.

Suits your

existing Ryobi battery



Uses all Venus 12mm glue sticks



Easy to Refill





Comes in a tough carry case with a choice of special purpose Venus hotmelt glues for cabling, flooring or auto dent repair.



Contains 10 sticks of Venus hotmelt glue for securing low voltage electrical cable.



Contains 10 sticks of Venus hotmelt due for securing carpet smooth edge strips.



Contains 10 sticks of Venus hotmelt glue for paintless repair of minor car body damage.

# Battery Powered

#### VH800 Battery Rechargeable

Used for attaching low voltage security and telephone cables, window dressing and exhibition displays, car body repairs and attaching carpet gripper to floors. Warms up in only 3

minutes and when fully charged operates for approx. 30-35 minutes. Powered by a Ryobi 18V .5Ah lithium+ battery and charger. Melt Rate: 1.9kg per hour.

Weight gun only: 530g, gun with battery: 980g.









12mm glue sticks.

Available as: glue gun only, glue gun with battery and charger or glue gun with battery, charger and carry case.

# Hot Melt Glue Selection Guide

environment. They will not taint foods or other packaged items and there is no wastage and no glue odours when set.

#### Hot Melt Formulation

Venus Hot Melt Glues are composed of a basic POLYMER such as EVA (ethyl vinyl alcohol), PP, ethylene or poyamide mixed with a natural or oil derived TACKIFIER resin. Paraffin or polythene WAX is used as a viscosity modifier. Other ingredients include ANTI-OXIDENTS to stabilise the colour, RUBBER to increase resilience and reduce brittleness, PLASTICISERS and OILS to extend the open time.

Hot Melt Terminology

Viscosity: The liquidity of the adhesive in its hot state, quoted in centipoise (CPS). The lower the CPS value the thinner the liquid. Water has a value of 1 CPS. Open Time: The maximum working time before the adhesive cools to a point at which only marginal bonding can take place. Varies according to application conditions including ambient and substrate temperature.

Temperature Resistance: Resistance of the bond to heat and cold. Important to electronic component assembly and deep freeze packaging.

Polyamide Glues: High performance. Excellent chemical and temperature resistance.



|  |  |                  | 17000000000           | Lancas T                             | Transaction of the  |                        | 100000000000000000000000000000000000000 |                             |
|--|--|------------------|-----------------------|--------------------------------------|---------------------|------------------------|---|-----------------------------|
| Product<br>No.   | Features and Uses  | Colour           | Open<br>time:<br>Sec. | Viscosity<br>CPS:200°C<br>and 160°C. | App.<br>temp.<br>°C | Temp,<br>resist.<br>°C | Szes: dia.<br>x length<br>mm            | Sticks<br>per kg<br>approx. |
| Fast Packaging Glues Fast setting, medium viscosity, easy flow, reasonable heat resistance and crisp bond due to high wax content. |  |                  |                       |                                      |                     |                        |   |                             |
| 9010   | Medium viscosity, fast setting and resistance to shrink tunnel temperatures makes 9010 perfect for carton sealing. High molten tack reduces the chance of a carton popping open. Basic polymer is EVA (Ethyl Vinyl Alcohol).   | Light<br>brown   | 15                    | 2800<br>8350                         | 160 to<br>200       | 70                     | 12x300<br>43x40                         | 34<br>17                    |
| 9015   | Economy grade EVA polymer base glue for applications where a fast bond is required. Ideal for paperboard, wood, fabrics and polystyrene. High viscosity prevents excessive penetration of glue into porous surfaces. Can also be used as a general purpose glue.                             | Clear            | 15                    | 1900<br>1700                         | 160 to<br>200       | 70                     | 12x300                                  | 50                          |
| General Purpose or Assembly Line Glues  Economical glues formulated for bonding a wide range of materials.                         |  |                  |                       |                                      |                     |                        |   |                             |
| 9020   | High viscosity makes 9020 effective on porous materials. Provides an excellent bond on softwoods, hardwoods and a wide range of materials including fabrics, ceramics, leather, polystyrene and some plastics (not polyolefins like PE and PP). High heat resistance. EVA polymer based.     | Brown            | 45                    | 4450<br>14000                        | 160 to<br>200       | 70                     | 12x100<br>12x300<br>43x40               | 56<br>50, 34<br>17          |
| 9025   | Translucent white low melt glue that flows at 130°C. Suitable for the Venus VH43AA low temperature glue gun. Very fast setting and ideal for heat sensitive surfaces including balloons, polystyrene, paper, fabrics, films and dried flowers. EVA polymer based.                            | Transp.<br>white | 10                    | 1900<br>(160°C)<br>7100<br>(120°C)   | 120 to<br>140       | 60                     | 12x200                                  | 50                          |
| 9040   | Clear and flexible with 45 seconds open time and good heat resistance. A better quality version of Venus 9020 with lower viscosity, better flow and closer, tighter joint line. Ideal for hobbyists, florists, assembly of vertical blinds and lampshades etc.                               | Clear            | 45                    | 2875<br>8325                         | 160 to<br>200       | 67                     | 12x100<br>12x300<br>43x50               | 65<br>34<br>17              |
| Special Purpose Glues  |  |                  |                       |                                      |                     |                        |   |                             |
| 9060   | An EVA polymer with a unique rubber base creates an extremely shock resistant, resilient, rubber-like bond. 9060 works on the most difficult surfaces including most polyethelene and PP plastics, acrylics, ceramics, glass, metals, fibreglass and hardboard.                              | Light<br>brown   | 40                    | 3920<br>11650                        | 160 to<br>205       | 70                     | 12x300<br>43x40                         | 34<br>17                    |
| HE77   | Used by hairdressers to apply hair extensions. Withstands washing, shampoos, conditioners, hair dyes and hair dryer temperatures. It is removed by applying an acetone solution. Packed 5 sticks to a nitrogen filled aluminium foil bag, then 4 packs to an outer resealable aluminium bag. | Transp.<br>amber | Short                 | 950                                  | 215                 | 135                    | 12x120                                  | 40                          |
| Peelable Glues   |  |                  |                       |                                      |                     |                        |   |                             |
| 2507FS   | Semi-pressure sensitive (peelable). Used to attach credit cards, labels and promotional items. Low peel strength allows items and adhesive to peel off cleanly. Also used to form a non-slip surface for pallet stabilisation. Used in Venus VH66B (bead) and VH66S (spray) reservoir guns.  | Water<br>white   | Short                 | 950                                  | 160 to<br>180       | 85                     | Pillows                                 | 10kg<br>carton              |
| 210  | Unique! A peelable hotmelt glue in a stick. A semi-pressure sensitive (peelable) glue used to attach credit cards, labels and promotional items. The item is easily removed, then the adhesive peels off cleanly. Used in the Venus VH43AA or any glue gun that uses 12mm diam. glue sticks. | Off<br>white     | Very                  | 6000<br>(180)                        | 130 to<br>195       | -30 to<br>120          | 12x200                                  | 50                          |
| 2169   | Used in the Venus VH8200 Peelable Adhesive Dispenser. Provides a temporary bond and clean removal for credit cards, samples and labels. One kg produces 20,000 dots of 9mm diam. Saves up to 80% over pre-formed dots and systems that apply strips.   | White clear      | Short                 | 1650                                 | 130                 | N/A                    | 500g<br>block                           | 26 per<br>carton            |
| 3312   | Peelable adhesive used in the Venus VH8200 Peelable Adhesive Dispenser and VR5 Bulk Adhesive Dispenser for attaching promotional samples, labels and cards that need to be removed easily and cleanly. Also used for pallet stabilisation.   | Pale<br>amber    | Perm.                 | 3210                                 | 150 to<br>170       | 75                     | 542g<br>block                           | 26 per<br>carton            |
| Bulk Glue Beads  |  |                  |                       |                                      |                     |                        |   |                             |
| 2014   | Fast setting with high molten tack. Gives a tough, flexible bond that withstands high stresses and is suitable for wide temperature extremes from deep freeze (-30C) to shrink tunnels, microwaves and high ambient temperatures.  | Pale<br>amber    | 20-30                 | 1785                                 | 150 to<br>170       | 94                     | Beads                                   | 20kg<br>bag                 |
| 2427   | A general purpose product assembly glue. Low viscosity, medium open time and excellent adhesion makes 2427 suitable for bonding a wide variety of materials including most plastics, metals, boards and textiles.  | Pale<br>amber    | Medium                | 2065<br>(180)                        | 180                 | 77                     | Slats                                   | 20kg<br>bag                 |
| Spray Glues  Polymer based glues with added plasticisers and oils to soften the polymer and extend the open time.                  |  |                  |                       |                                      |                     |                        |   |                             |
| 9062   | Used for pallet stabilisation to hold together fibreboard cartons and PP sacks and packs that need to be moved and then pulled apart without damaging the graphics. Low plasticiser and tackifier content provide best flow and high output.   | Light<br>brown   | 60                    | 2650<br>7500                         | 169 to<br>190       | 80                     | 43x50                                   | 15                          |
| 9180   | A very slow setting time of 3 minutes makes 9180 suitable for intricate assembly and accurate positioning. Used in automotive applications such as sound deadening foam and carpet installation and for bonding upholstery foams and fabrics.  | Brown            | 180                   | 5500<br>15000                        | 200                 | 75                     | 43x50                                   | 15                          |
| 9480   | An extremely slow setting time of 8 minutes makes 9480 the most suitable glue to use for intricate assembly where accurate re-positioning might be required. The high tackifier and plasticiser content creates a tough, shock resistant bond.   | Light<br>brown   | 480                   | 7300<br>10700<br>(180°C)             | 200                 | 75                     | 43x50                                   | 15                          |
| 410  | Specifically made for Venus spray glue guns. Particularly suitable for pallet stabilisation. The low bond strength prevents cartons or sacks slipping around but will fail before the carton or sack tears. Also used for light duty expanded polystyrene assembly and position fixing.      | Light<br>brown   | Up to                 | 3500<br>(180)                        | 180 to<br>195       | 125                    | 43x43                                   | 17                          |
| 420  | Used for bonding heat sensitive foams, bubble film, cotton backed vinyl and many other fabrics. Eco-friendly and odourless; used in mattress and upholstery manufacture where solvent or water based contact adhesives are not best suited due to toxicity, flammability, odour and mould.   | Pale<br>amber    | Up to 180             | 4500<br>(180)                        | 180 to<br>195       | 90                     | 43x43                                   | 17                          |
| 2947FS   | Fully pressure sensitive (permanently tacky). Eco-friendly and odourless. Used in mattress and upholstery manufacture where solvent or water based glues are not best suited due to toxicity, flammability, odour and mould. Used in Venus VH66S spray reservoir gun.                        | Amber            | Perm.                 | 5000<br>(180)                        | 160 to<br>180       | 88                     | Pillows                                 | 10kg<br>carton              |
|  |  |                  |                       |                                      |                     |                        |   |                             |

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